

Serial No.: 09/780,222  
Amendment Dated May 27, 2005  
Reply to Office Action of December 29, 2004

### CLAIMS

1. (Cancelled)

2. (Cancelled)

3. (Previously Presented) The form with integrated card of Claim 10, wherein at least the bottom surface of the breakaway layer and the top and bottom surfaces of the base paper layer are capable of accepting printed indicia thereon.

4. (Previously Presented) The form with integrated card of Claim 10, wherein the breakaway layer is composed of a substantially translucent material.

5. (Cancelled)

6. (Previously Presented) The form with integrated card of Claim 10, wherein the breakaway layer is composed of a material that varies in thickness at different points along and across the primary film layer.

7. (Cancelled)

8. (Previously Presented) The form with integrated card of Claim 10, wherein the die cut falls within an area of relatively lower release level of the breakaway layer.

9. (Previously Presented) The form with integrated card of Claim 10, wherein the primary film layer is bonded directly to the base paper layer in predetermined areas.

10. (Currently amended) A form with integrated card having a primary film layer, a secondary layer, and a breakaway layer disposed between at least parts of the primary film layer and the secondary layer, the improvement comprising:

a base paper layer having top and bottom surfaces and a periphery;

a primal film layer having top and bottom surfaces and a periphery;

Serial No.: 09/780,222  
Amendment Dated May 27, 2005  
Reply to Office Action of December 29, 2004

a breakaway layer coated on the top of the primary film layer and within the periphery of the primary film layer;

an adhesive layer wherein the base paper layer bottom surface within the periphery of the base paper layer is adhesively secured to the breakaway layer;

at least one die cut through the top and bottom surfaces within the periphery of the base paper layer, through the adhesive layer, and through the breakaway layer;

the die cut base paper layer, adhesive layer, and breakaway layer comprises an information card;

wherein the breakaway layer comprises a single layer of dry release material that has a greater affinity for the adhesive layer than the top surface of the primary film layer such that when the information card is removed from the form, the breakaway layer stays adhered to the bottom surface of the adhesive layer, said breakaway layer having release levels with respect to the primary film layer that vary in a predetermined pattern at least within the periphery of the die cut; and,

wherein the breakaway layer is formulated for its affinity to the primary film layer and is applied in a pattern such that an area furthest the periphery of the primary film layer receives a coating having greater affinity for the primary film layer and an area adjacent the periphery of the primary film layer receives a coating having less affinity for the primary film layer.

11. (Currently amended) A form with integrated card having a primary film layer, a secondary layer, and a breakaway layer disposed between at least parts of the primary film layer and the secondary layer, the improvement comprising:

a base paper layer having top and bottom surfaces and a periphery;

Serial No.: 09/780,222  
Amendment Dated May 27, 2005  
Reply to Office Action of December 29, 2004

surface of the primary film layer such that when the information card is removed from the form,

a primary film layer having top and bottom surfaces and a periphery;

a breakaway layer coated on the top of the primary film layer and within the periphery of the primary film layer;

at least one die cut through the top and bottom surfaces within the periphery of the base

the die cut base paper layer, adhesive layer, and breakaway layer comprises an information card;

wherein the breakaway layer comprises a single layer of dry release material that has a greater affinity for the adhesive layer than the top surface of the primary film layer such that when the information card is removed from the form, the breakaway layer stays adhered to the bottom surface of the adhesive layer, said breakaway layer having release levels with respect to the primary film layer that vary in a predetermined pattern at least within the periphery of the die cut; and,

wherein the breakaway layer is formulated for its affinity to the primary film layer and is applied in a pattern such that an area adjacent the periphery of the primary film layer receives a polymer having greater affinity for the primary film layer and an area furthest the periphery of the primary film layer receives a polymer having less affinity for the primary film layer

12. (Currently amended) A form with integrated card having a primary film layer, a secondary layer, and a breakaway layer disposed between at least parts of the primary film layer and the secondary layer, the improvement comprising:

Serial No.: 09/780,222  
Amendment Dated May 27, 2005  
Reply to Office Action of December 29, 2004

a base paper layer having top and bottom surfaces and a periphery a primary film layer having top and bottom surfaces and a periphery;

a breakaway layer coated on the top of the primary film layer and within the periphery of the primary film layer;

an adhesive layer wherein the base paper layer bottom surface within the periphery of the base paper layer is adhesively secured to the breakaway layer;

at least one die cut through the top and bottom surfaces within the periphery of the base paper layer, through the adhesive layer, and through the breakaway layer;

the die cut base paper layer, adhesive layer, and breakaway layer comprises an information card;

wherein the breakaway layer comprises a single layer of dry release material that has a greater affinity for the adhesive layer than the top surface of the primary film layer such that when the information card is removed from the form, the breakaway layer stays adhered to the bottom surface of the adhesive layer, said breakaway layer having release levels with respect to the primary film layer that vary in a predetermined pattern at least within the periphery of the die cut; and,

wherein the primary film layer has predetermined areas of greater and lesser affinity for the breakaway layer.

13. (Original) The form with integrated card of Claim 12, wherein the area of greater affinity is adjacent the periphery of the primary film layer.

14. (Original) The form with integrated card of Claim 12, wherein the area of greater affinity is spaced from the periphery of the primary film layer.

15-23. (Cancelled)

Serial No.: 09/780,222

Amendment Dated May 27, 2005

Reply to Office Action of December 29, 2004

24. (Currently amended) A form with integrated card comprising:

a primary film layer having top and bottom surfaces and a periphery;

a breakaway layer directly and removably bonded to the primary film layer;

a secondary film layer having top and bottom surfaces and a periphery adhesively bonded to the breakaway layer;

a base paper layer having top and bottom surfaces and a periphery adhesively bonded to the secondary film layer;

at least one die cut through the top and bottom surfaces within the periphery of the base paper layer, through the top and bottom surfaces within the periphery of the secondary film layer, and through the breakaway layer;

the die cut base paper layer, secondary film layer, and the breakaway layer comprise an information card;

wherein the breakaway layer comprises a single layer of dry release material that is removably bonded to the primary film layer and permanently bonded to the secondary film layer such that when the information card is removed from the form, the breakaway layer stays adhered to the bottom surface of the secondary film layer, said breakaway layer having release levels with respect to the primary film layer that vary in a predetermined pattern at least within the periphery of the die cut; and,

wherein the breakaway layer is formulated for its affinity to the primary film layer and is applied in a pattern such that an area furthest the periphery of the primary film layer receives a coating having greater affinity for the primary film layer and an area adjacent the periphery of the primary film layer receives a coating having less affinity for the primary film layer.

Serial No.: 09/780,222  
Amendment Dated May 27, 2005  
Reply to Office Action of December 29, 2004

25. (Previously Presented) The form with integrated card of Claim 24, wherein at least the bottom surface of the breakaway layer and the top and bottom surfaces of the base paper layer are capable of accepting printed indicia thereon.

26. (Previously Presented) The form with integrated card of Claim 24, wherein the breakaway layer is composed of a substantially translucent material.

27. (Previously Presented) The form with integrated card of Claim 24, wherein the breakaway layer is composed of a material that varies in thickness at different points along and across the primary film layer.

28. (Previously Presented) The form with integrated card of Claim 24, wherein the die cut falls within an area of relatively lower release level of the breakaway layer.

29. (Previously Presented) The form with integrated card of Claim 24, wherein the primary film layer is bonded directly to the secondary film layer in predetermined areas.

30. (Currently amended) A form with integrated card, comprising:

a primary film layer having top and bottom surfaces and a periphery;

a breakaway layer directly and removably bonded to the primary film layer;

a secondary film layer having top and bottom surfaces and a periphery adhesively bonded to the breakaway layer;

a base paper layer having top and bottom surfaces and a periphery adhesively bonded to the secondary film layer;

at least one die cut through the top and bottom surfaces within the periphery of the base paper layer, through the top and bottom surfaces within the periphery of the secondary film layer, and through the breakaway layer;

Serial No.: 09/780,222  
Amendment Dated May 27, 2005  
Reply to Office Action of December 29, 2004

the die cut base paper layer, secondary film layer, and the breakaway layer comprise an information card;

wherein the breakaway layer comprises a single layer of dry release material that is removable bonded to the primary film layer and permanently bonded to the secondary film layer such that when the information card is removed from the form, the breakaway layer stays adhered to the bottom surface of the secondary film layer, said breakaway layer having release levels with respect to the primary film layer that vary in a predetermined pattern at least within the periphery of the die cut; and,

wherein the breakaway layer is formulated for its affinity to the primary film layer and is applied in a pattern such that an area adjacent the periphery of the primary film layer receives a polymer having greater affinity for the primary film layer and an area furthest the periphery of the primary film layer receives a polymer having less affinity for the primary film layer.

31. (Currently amended) A form with integrated card comprising:

a primary film layer having top and bottom surfaces and a periphery;

a breakaway layer directly and removable bonded to the primary film layer;

a secondary film layer having top and bottom surfaces and a periphery adhesively bonded to the breakaway layer,

a base paper layer having top and bottom surfaces and a periphery adhesively bonded to the secondary film layer;

at least one die cut through the top and bottom surfaces within the periphery of the base paper layer, through the top and bottom surfaces within the periphery of the secondary film layer, and through the breakaway layer;

Serial No.: 09/780,222  
Amendment Dated May 27, 2005  
Reply to Office Action of December 29, 2004

the die cut base paper layer, secondary film layer, and the breakaway layer comprise an information card;

wherein the breakaway layer comprises a single layer of dry release material that is removably bonded to the primary film layer and permanent bonded to the secondary film layer such that when the information card is removed from the form, the breakaway layer stays adhered to the bottom surface of the secondary film layer, said breakaway layer having release levels with respect to the primary film layer that vary in a predetermined pattern at least within the periphery of the die cut; and,

wherein the primary film layer has predetermined areas of greater and lesser affinity for the breakaway layer.

32. (Previously Presented) The form with integrated card of Claim 31, wherein the area of greater affinity is adjacent the Periphery of the primary film layer.

33. (Previously Presented) The form with integrated card of Claim 31, wherein the area of greater affinity spaced from the periphery of the primary film layer.

34. (Previously Presented) The form with integrated card of Claim 31, wherein the die cut falls within an area of relatively lower release level of the breakaway layer.

35. (Previously Presented) The form with integrated card of Claim 31, wherein the primary film layer is bonded directly to the secondary film layer in predetermined areas.

36. (Previously Presented) The form with integrated card of Claim 31, wherein at least the bottom surface of the breakaway layer and the top and bottom surfaces of the base paper layer are capable of accepting printed indicia thereon.



Serial No.: 09/780,222

Amendment Dated May 27, 2005

Reply to Office Action of December 29, 2004

37. (Previously Presented) The form with integrated card of Claim 31, wherein the breakaway layer is composed of a substantially translucent material.

38. (Previously Presented) The form with integrated card of Claim 31, wherein the breakaway layer is composed of a material that varies in thickness at different points along and across the primary film layer.